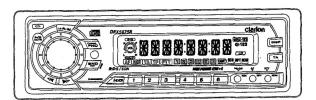
Clarion (Taiwan) Manufacturing Co., Ltd.

Export Division-5F., Building F, No.69-8, Sec.2, Chung Tsun East Road, Tamsui, Taipei Shien, Taiwan, R.O.C. Tel:02-2809-1333 Fax:02-2808-3348

Clarion Co., Ltd.
Export Division-22-3, Shibuya 2-chome, Shibuyaku, Tokyo, 150-8335 Japan Tel:03-3400-1121

Published by Service Dept. 298-5795-00 MAR.2000 P Printed in Taiwan R.O.C.

Service Manual



RDS-EON FM/MW/LW Radio CD Combination With CD Changer Control

Model

DRX5675R

(PE-2315E)

SPECIFICATIONS

Radio section

Tuning system:

PLL synthesizer tuner

Receiving frequencies: FM 87.5MHz to 108MHz

(0.05MHz steps)

MW 531kHz to 1602kHz

(9kHz steps)

LW 153kHz to 279kHz

(3kHz steps)

CD Player section

System:

Compact disc digital audio

system

Frequency response: Signal to noise ratio: 5Hz to 20kHz(±1dB) 100dB(1kHz) IHF-A

Dynamic range:

95dB(1kHz)

Distortion:

0.01%

General

Max. power output:

 $4 \times 45W(EIAJ)$

Power supply voltage: 14V DC(10.8 to 15.6V

allowable), negative ground

Power consumption:

Less than 15A

Speaker impedance:

 $4\Omega(4\Omega \text{ to } 8\Omega \text{ allowable})$

Auto antenna rated current:

500mA or less

Weight:

Main unit 1.7kg

Dimensions(mm):

Main unit

 $178(W) \times 50(H) \times 155(D)$

%Specifications and design are subject to change without notice for further improvement.

NOTE

We cannot supply PWB with component parts in principle. When a circuit on PWB has failure, please repair it by component parts base. Parts which are not mentioned in service manual are not supplied.

■ COMPONENTS

PE-2315E-A

Main unit		1
Mounting bracket	300-7742-00	1
DCP case	335-5734-30	1
ESCUTCHEON(OUT-ES)	370-5879-00	1
Parts bag		
Removal key	331-2497-00	2
Cord clamp	335-0837-07	1
Rubber cap	345-3653-20	. 1
Screw	716-0726-01	1
A-lead(for cellular phone)	850-6681-50	1

■ FEATURES

- 1.RDS-Pro Receiver with Controller for MD or CD Changer (6/12 disc)
- 2.CD-Deck with 1-Bit D/A Converter and 8-Times Oversampling
- 3. Fully Detachable Flip Down Control Panel With Large Multi-Colour LC-Display
- 6.High Power 4×45W Max./4-Channel RCA Line Level Output

To engineers in charge of repair or inspection of our products.

Before repair or inspection, make sure to follow the instructions so that customers and Engineers in charge of repair or inspection can avoid suffering any risk or injury.

1.Use specified parts.

The system uses parts with special safety features against fire and voltage. Use only parts with equivalent characteristics when replacing them.

The use of unspecified parts shall be regarded as remodeling for which we shall not be liable. The onus of product liability(PL) shall not be our responsibility in cases where an accident or failure is as a result of unspecified parts being used.

2.Place the parts and wiring back in their original positions after replacement or re-wiring.

For proper circuit construction, use of insulationtubes, bonding, gaps to PWB, etc, is involved. The wiring connection and routing to the PWB are specially planned using clamps to keep away from heated and high voltage parts. Ensure that they are placed back in their original positions after repair or inspection. If extended damage is caused due to negligence du-

ring repair, the legal responsibility shall be with the repairing company.

3.Check for safety after repair.

Check that the screws, parts and wires are put back securely in their original position after repair. Ensure for safety reasons there is no possibility of second ary problems around the repaired spots.

If extended damage is caused due to negligence of repair, the legal responsibility shall be with the repair ing company.

4. Caution in removal and making wiring connection to the parts for the automobile.

Disconnect the battery terminal after turning the ignition key off. If wrong wiring connections are made with the battery connected, a short circuit and/or fire may occur.

If extensive damage is caused due to negligence of repair, the legal responsibility shall be with the repair ing company.

5. Cautions regarding chips.

Do not reuse removed chips even when no abnormality is observed in their appearance. Always replace them with new ones. (The chip parts include resistors, capacitors, diodes, transistors, etc). The negative pole of tantalum capacitors is highly susceptible to heat, so use special care when replacing them and check the operation afterwards.

6.Cautions in handing flexible PWB

Before working with a soldering iron, make sure that the iron tip temperature is around 270°C. Take care not to applthe iron tip repeatedly (more than three times) to the say me patterns. Also take care not to apply the tip with

7.Turn the unit OFF during disassembly and parts replacement. Recheck all work before you apply power to the unit.

8. Cautions in checking that the optical pickup lights

The laser is focused on the disc reflection surface through the lens of the optical pickup. When checking that the laser optical diode lights up, keep your eyes more than 30cms away from the lens. Prolonged viewing of the laser within 30cms may damage your eyesight.

9. Cautions in handing the optical pickup

The laser diode of the optical pickup can be damaged by electrostatic charge caused by your clothes and body.

Make sure to avoid electrostatic charges on your clothes or body, or discharge static electricity before handling the optical pickup.

9-1.Laser diode

The laser diode terminals are shorted for transportation in order to prevent electrostatic damage. After replacement, open the shorted circuit. When removing the pickup from the mechanism, short the terminals by soldering them to prevent this damage.

9-2. Actuator

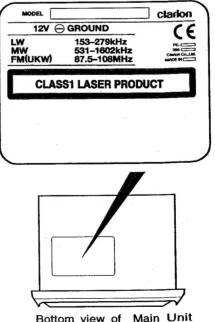
The actuator has a powerful magnetic circuit. If a magnetic material is put close to it, its characteristics will change. Ensure that no foreign substances enter through the ventilation slots in the cover.

9-3. Cleaning the lens

Dust on the optical lens affects performance. To clean the lens, apply a small amount of isopropolalcohol to lens paper and wipe the lens gently.

CAUTIONS

This appliance contains a laser system and is classified as a "CLASS 1 LASER PRODUST". To use this model properly, read this Owner's Manual carefully and keep this manual for your future reference. In case of any trouble with this player, please contact your nearest "AUTHORIZED service station". To prevent direct exposure to the laser beam, do not try to open the enclosure.



Bottom view of Main Unit

■ NOTES OF ISO CONNECTOR

1. For VW and Audi vehicles, change the position of fuse installation as shown on the diagram. (Figure 1)

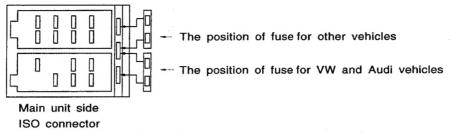


Figure 1

2. The lead include with the unit must be connected to the specified position of the vehicle's ISO connector in order to use the "triggered audio mute for cellular telephones" function. (Figure 2)

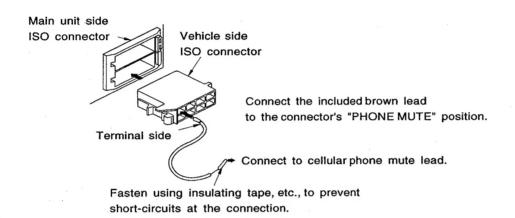


Figure 2

■ TROUBLESHOOTING

	Problem	Cause	Measure
	Power dose not turn on.	Fuse is blown.	Replace with a fuse of the same amperage as the old fuse.
	(No sound is produced.)	Incorrect wiring.	Consult your store of purchase.
ral	No sound output when operating the unit with amplifiers or power antenna attached.	Power antenna lead is shorted to ground or excessive current is required for remote-on the amplifiers or power antenna.	1.Turn the unit off. 2.Remove all wires attached to the power antenna lead. Check each wire for a possible short to ground using an ohm meter. 3.Turn the unit back on. 4.Reconnect each amplifier remote wire to the power antenna lead one by one. If the amplifiers turn off before all wires are attached, use an external relay to provide remote-on voltage (excessive current required).
General	Nothing happens when buttons are pressed. Display is not accurate.	The microprocessor has malfunctioned due to noise, etc.	Turn off the power, then press the OPEN button and remove the DCP. Press the reset button for about 2 seconds with a thin rod. Reset Button
		DCP or main unit connectors are dirty.	Wipe the dirt off with a soft cloth moistened with cleaning alcohol.
	Compact disc cannot be loaded.	Another compact disc is already loaded.	Eject the compact disc before loading the new one.
	Sund skips or is noisy.	Compact disc is dirty.	Clean the compact disc with a soft cloth.
8		Compact disc is heavily scratched or warped.	Replace with a compact disc with on scratches.
	Sound is bad directly after power is turned on.	Water droplets may form on the internal lens when the car is parked in a humid place.	Let dry for about 1 hour with the power on.

ERROR DISPLAYS

If an error occurs, one of the following displays is displayed. Take the measures described below to eliminate the problem.

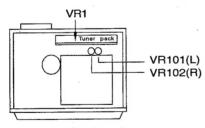
	Error Display	Cause	Measure
	ERROR 2	A CD is caught inside the CD deck and is not ejected.	This is a failure of CD deck's mechanism and consit your store of purchase.
8	ERROR 3	A CD cannot be played due to scratches, etc.	Replace with a non-scratched, non-qarped disc.
	ERROR 6	A CD is loaded upside-down inside the CD deck and does not play.	Eject the disc then reload it properly.
7.	ERROR 2	A CD inside the CD changer is not loaded.	This is a failure of CD changer's mechanism and consult your store of purchase.
changer	ERROR 3	A CD inside the CD changer cannot be played due to scratches, etc.	Replace with a non-scratched, non-warped disc.
8	ERROR 6	A CD inside the CD changer cannot be played because it is loaded upside-down.	Eject the disc then reload it properly.

If an error display other than the ones described above appears, press the reset button. If the problem persists, turn off the power and consult your store of purchase.

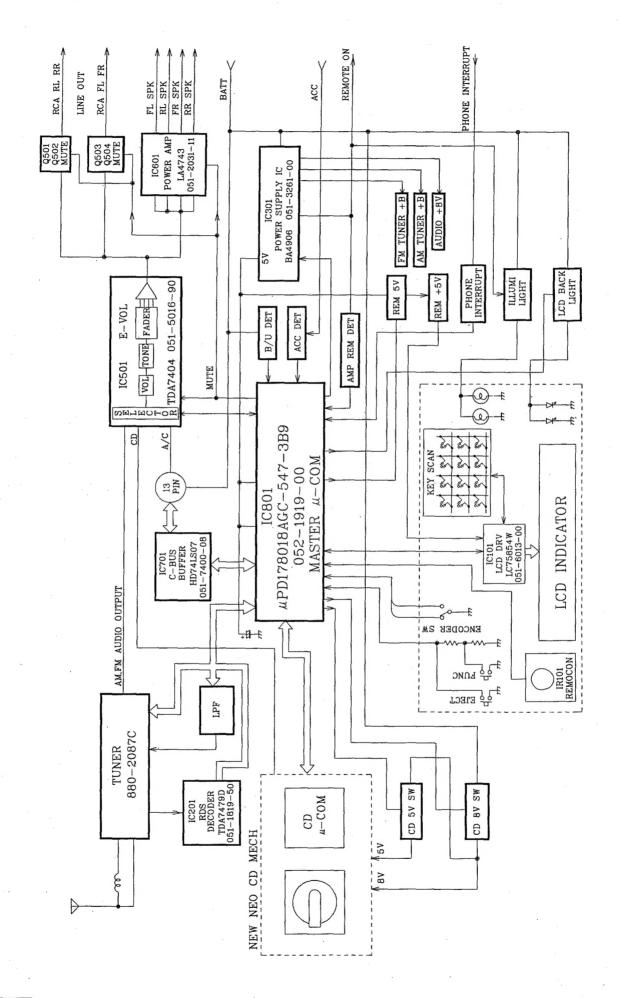
ADJUSTMENT

Item	Procedure	Measuring instrument
S-meter	 1.Input the 98.1MHz/30dB μ (400Hz-MOD 30%)signal. 2.Turn on the power switch. And press the AF button and CH6 button at the same time (TEST MODE) 3.Adjust the reading of LCD indicator to [3000] (3.0V±0.2V)by VR1. 	SG

Adjustment point



Top side of main unit



■ EXPLANATION OF IC:

```
■ μ PD178018AGC-547-3B9 052-1919-00 MASTER MICRO COMPUTER
1.Outward Form: 80 pins QFF
2 Terminal Description
 pin 1: KEY A/D
                     : I : FUNC/EJECT/DCP detection terminal for A/D
                            converter
 pin 2: RDS S_METER
                     : I : RDS S_METER detection terminal for A/D co-
                            nverter
 pin 3: RDS_NOISE
                     : I : RDS NOISE detection terminal for A/D conve-
                            rter
 pin 4: VOL CW
                            Use for rolling volume
 pin 5: VOL CCW
                          : Use for rolling volume
     6: NOISE_DISCHG
                     : O : Noise is off
 pin 7: LCD_SI
                     : I : Serial data communication line to LCD Contr-
                            of IC
                     : O : Serial data communication line to LCD Contr-
 pin 8: LCD SO
                            ol IC
                    : O : Serial data communication line to LCD Contr-
 pin 9: LCD SCK
                            ol IC
                     : O : Serial data communication line to LCD Contr-
 pin 10 : LCD_CE
 pin 11 : C-BUS SRQ : I : "C-BUS" Serial data communication line
 pin 12 .: C-BUS_SI : I : "C-BUS" Serial data communication line
 pin 13 : C-BUS_SO : O : "C-BUS" Serial data communication line
 pin 14 : C-BUS_SCK : O : "C-BUS" Serial data communication line
 pin 15 : B/L + B
                     : O : NC
 pin 16 : SYS_MUTE : O : Output mute. While it is "LOW", mute is "ON"
 pin 17 : REM + 5 : O : REM 5V power supply control terminal
 pin 18 : STAND BY : O : Power supply IC control terminal
 pin 19 : E_VOL CLK : O : E_VOL use
 pin 20 : E_VOL DATA
                       O : E_VOL use
 pin 21: GND
                          : GND
 pin 22: VDD
                          : VDD
 pin 23: MODE1 FM/AM
                     : O: While "HI"=FM and "LO"=AM, power supply is
                            "ON"
 pin 24 : MODE2 ANT
                       O: While "HI"=ANT, power supply is "ON"
 pin 25 : MUTE SPEED
                     : O : During RDS follow-up motion, mute speed at
                            "LO"; usually it is at "HI"
 pin 26: IF_REQ
                     : O : During seeking, it is at "HI"; while detecting
                            RDS SD, it is at "LO"
                     : O : Usually input "ST" lights at "LO"; always at "HI"
 pin 27 : ST
                           during seeking
 pin 28: AM IF CNT
                           AM IF counter
 pin 29: FM IF CNT
                          : FM IF counter
 pin 30 : VDD
                          : VDD
 pin 31: FM OSC
                       1
                          : FM VCO input terminal
                     : I : AM VCO input terminal
 pin 32 : AM OSC
 pin 33 : GND
                          : GND
 pin 34 : FM EO
                          : FM PLL VT
 pin 35 : AM EO
                       0
                          : AM PLL VT
 pin 36 : GND
                           GND
 pin 37: NC
                       1
                          : GND
 pin 38 : NC
                       1
                          : GND
 pin 39 : SD/ST_IND : I : While AM/FM SD IN/FM ST is "0", "ST" lights
 pin 40 : RDS MUTE : O : During RDS follow-up motion, mute is at "HI";
                           usually it is at "LO"
 pin 41 : AM_DX/LO : O : AM DX/LO output terminal, LOCAL is at "HI"
 pin 42 : AMP REM_DET
                          : While protecting circuit motion, it is at "HI"
 pin 43 : SLAVE ON
                          : NC
 pin 44 : MASTER_ON
                       \circ
                          · NC
 pin 45 : NC
                       0
                          : NC
```

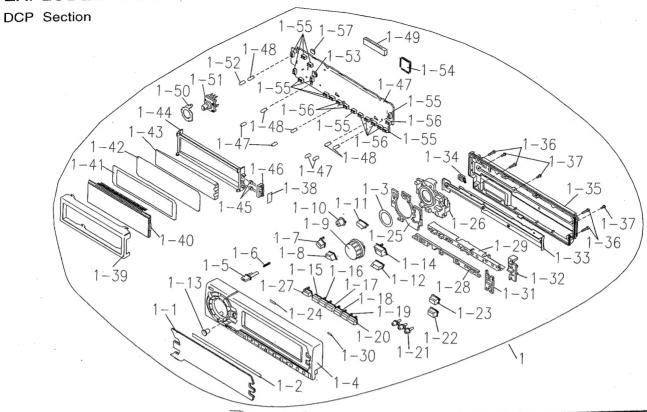
pin 46 : FM_DX/LO : O : FM DX/LO output terminal, LOCAL is at "HI"

```
pin 47 : CD_8V REM.: O : CD power supply control terminal + 8V
pin 48 : CD_5V REM : O : CD power supply control terminal + 5V
pin 49 : PHONE AUDIO
                          : Connected to GND
                     : 1
pin 50 : NC
pin 51 : CW
                     : O : Mechanical photo snesor input terminal.
                            Terminal to detect the disc position in loading
                            status, chucking status and other machine s-
                            tatus.
                            With disc, "H" is input. Without disc, "L" is input.
                     : O : Mechanical photo snesor input terminal.
pin 52 : CCW
                            Terminal to detect the disc position in loading
                            status, chucking status and other machine s-
                            tatus.
                            With disc, "H" is input. Without disc, "L" is input.,
pin 53 : TR_C
                     : I : Mechanical photo snesor input terminal.
                            Terminal to detect the disc position in loading
                            status, chucking status and other machine s-
                            With disc, "H" is input. Without disc, "L" is input.
                     : 1 : Mechanical photo snesor input terminal.
pin 54 : TR B
                            Terminal to detect the disc position in loading
                            status, chucking status and other machine s-
                            tatus.
                            With disc, "H" is input. Without disc, "L" is input.
                     : I : Mechanical photo snesor input terminal.
pin 55 · TR A
                            Terminal to detect the disc position in loading
                            status, chucking status and other machine s
                            With disc, "H" is input. Without disc, "L" is input.
                     : I : Mechanical photo snesor input terminal.
pin 56 : CHU SW
                            Terminal to detect the disc position in loading
                           status, chucking status and other machine s-
                           With disc, "H" is input. Without disc, "L" is input.
pin 57: NC
                          : NC
pin 58 : CD_RESET
                    : 0
                         : CD MECH connects to RESET
                         : CD MECH chip enable
pin 59 : CCE
                       0
pin 60 : BUCK
                      O: CD MECH data bus clock
pin 61 : BUS_3
                     : I/O : CD MECH data bus
pin 62 ; BUS_2
                     : I/O : CD MECH data bus
                     : I/O : CD MECH data bus
pin 63
      : BUS 1
pin 64 : BUS 0
                     : I/O : CD MECH data bus
                     : O : LW="HI", MW="LO"
pin 65 : L/M
                           RDS data input terminal
pin 66: RDS_DATA
pin 67 : RDS_CLK
                           RDS clock input terminal
                           B/U detecting terminal
pin 68 : B/U DET
pin 69 : ACC_IN
                           ACC detecting terminal
pin 70 : REMOCON
                           Remote control
pin 71 : KEY_INT
                           To 1 pin
pin 72 : SBSY
                           Connected to CD MECH
pin 73 : PHONE_INT :
                           Phone interrupted
pin 74 : CPU REG
                           0.047 µ F to GND
pin 75 : GND
                           GND
pin 76: XOUT
                           X-TAL 4.5MHz
                           X-TAL 4.5MHz
pin 77 : XIN
pin 78 : OSC REG
                           0.047 \mu F to GND
pin 79: VDD
                           VDD
                     : 1 : System reset with 22K to 68 pin
pin 80 : RESET
```

CD MECH: LOADING MOTOR CONTROL

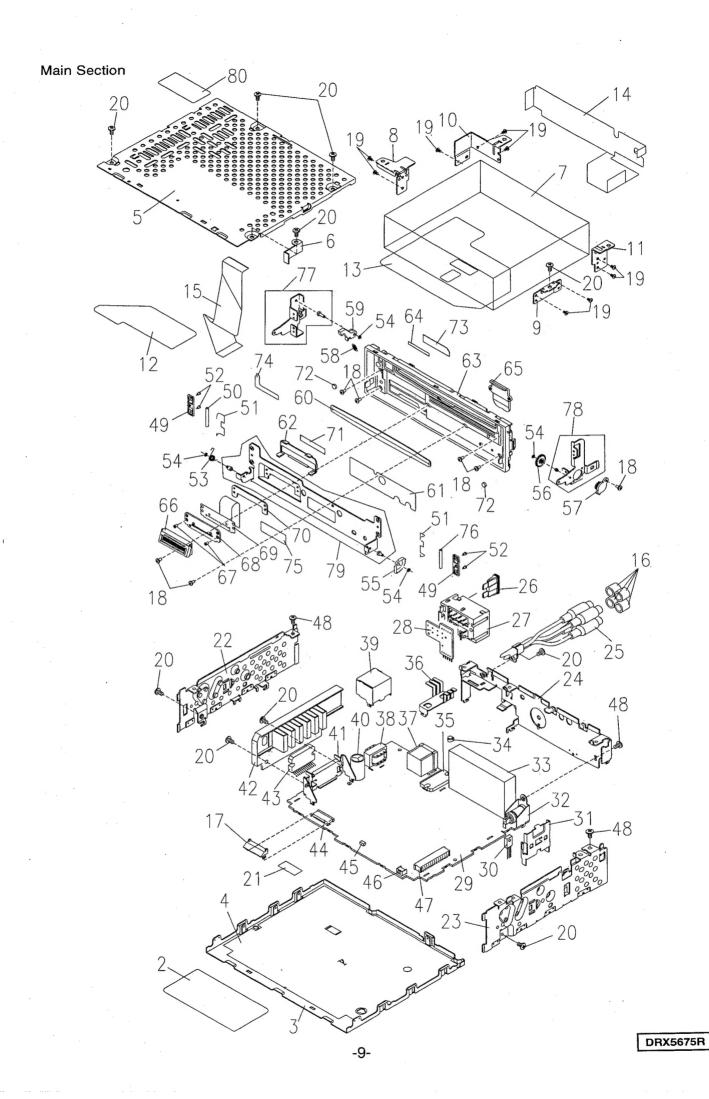
PIN No	NAME	LOADING	EJECT	BREAK	STOP
51	MCW	н	L	н	L
52	MCCW	L	Н	Н	L

■ EXPLODED VIEW · PARTS LIST:



NC). T	PARTS NO.	DESCRIPTION	QTY
1		DCP-180-700	DCP ASSY	1
1-	1	373-0922-00	DIAL-CVR	1
1-	2	347-6205-00	DOUBLE FACE	1
1-	3	347-6206-00	SHADE	1
1-	4	370-5855-00	ESCUTCHEON	1
1-	5	382-5664-00	BUTTON	1
1-	6	750-3404-00	SPRING	1
1-	7	382-5650-00	BUTTON	1
1-	8	382-5649-00	BUTTON	1
1-	9	380-5467-01	KNOB	1
1-1	10	382-5651-00	BUTTON	1
1-1	11	382-5652-00	BUTTON	1
1-1	12	382-5648-00	BUTTON	1
1-1	13	335-5828-00	IR-FILTER	1
1-1	14	382-5647-00	BUTTON	1
1-	15	382-5654-00	BUTTON	1
1-	16	382-5655-00	BUTTON	1
1-	17	382-5656-00	BUTTON	1
1-	18	382-5657-00	BUTTON	1
1-	19	382-5658-00	BUTTON	1
1-:	20	382-5659-00	BUTTON	1
1-	21	382-5663-00	BUTTON	1
1-	22	382-5660-01	BUTTON	1
1-	23	382-5661-00	BUTTON	1
1-	24	347-6193-00	SHADE	1
1-	25	345-8406-00	SPONGE(L)	1
1-	26	335-6206-00	ILLUMI PART(L)	1
1-	-27	382-5653-00	BUTTON	1
1-	-28	345-8405-00	SPONGE	1
1-	-29	335-6205-00	ILLUMI PART(M)	1

NO.	PARTS NO.	DESCRIPTION	QTY
1-30	347-6192-00	SHADE	1
1-31	345-8404-00	SPONGE(R)	1
1-32	335-6204-20	ILLUMI PART(R)	1
1-33	331-2524-00	REAR-CVR-PLATE	1
1-34	382-5141-00	BUTTON	1
1-35	335-5837-01	REAR-CVR	1
1-36	716-0872-12	PAD SCREW	4
1-37	738-2035-17	PRECISION SCREW	3
1-38	347-6191-00	SHADE	1
1-39	331-2807-00	LCD CVR	1
1-40	379-1177-41	INDICATOR	1
1-41	347-6172-00	FILM	1
1-42	347-6173-00	SHADE	1
1-43	335-6211-00	LCD ILLUMI	1
1-44	335-6207-00	LCD HOLDER	1
1-45	001-7046-00	DIODE	2
1-46	335-6215-00	LED HOLDER	1
1-47	039-1624-00	SWITCH PWB (WITHOUT COMPONENT)	1
1-48	017-0444-00	PILOTLAMP	5
1-49	076-0535-01	PLUG	1
1-50	331-2814-00	JOG-SW-HOLDER	1
1-51	016-9900-66	VR W/SHAFT	1
1-52	345-4441-37	LAMP CAP	5
1-53	060-4008-00	IR-RECEIVE	1
1-54	051-6013-00	IC	1
1-55	013-6305-50	TACT SWITCH	11
1-56	013-6001-50	SWITCH	7
1-57	013-6511-50	ILLUMI SWITCH	1



NO.	PARTS NO.	DESCRIPTION	QTY	NO.	PARTS NO.	DESCRIPTION	QTY
2	286-9336-00	SETPLATE	1	42	313-1744-20	HEAT SINK	1
3	304-0460-00	LOWER-CVR	1	43	051-2031-11	IC	1
4	347-5918-00	INSULATOR	1	44	074-1198-68	OUTLET SOCKET	1
5	303-0472-00	UPPER-CVR	1	45	001-7011-96	DIODE	1
6	331-2744-00	STOPPER	1	46	013-6100-00	SWITCH	1
7	929-0092-80	CD-MECH-MO	1	47	074-0986-26	OUTLET SOCKET	1
. 8	331-2491-00	CD-SUB-BRKT	1	48	714-3006-81	MACHINE SCREW	3
9	331-2492-00	CD-SUB-BRKT	1	49	335-5821-01	SPING HOLDER	2
10	331-2493-00	CD-SUB-BRKT	1	50	341-1704-20	ROLLER(LEFT)	1
11	331-2494-00	CD-SUB-BRKT	1	51	750-3327-01	SPRING	2
12	347-5416-00	INSULATOR	1	52	738-1722-17	PRECISION SCREW	4
13	347-5916-02	INSULATOR	1	53	750-3342-00	SPRING	1
14	347-6201-00	INSULATOR	1	54	746-0761-00	WASHER	4
15	816-2391-00	FLATCABLE	1	55	613-0684-00	FAN GEAR	1
16	345-3799-20	RUBBER CAP	4	56	613-0683-00	GEAR	1
17	335-6019-00	CN-CVR	1	57	613-0687-00	GEAR DAMPER	1
18	780-2004-01	SCREW	7	58	750-3341-00	SPRING	1
19	716-0717-10	STEEL SCREW	9	59	335-5820-00	HOOK	1
20	731-3006-80	TAPTIGHT	10	60	346-0114-01	LEATHER SHEET	1
21	347-6215-00	SPACER-FILM	1	61	290-7676-00	LABEL	1_
22	305-0274-00	SIDE-CVR(L)	1	62	335-5822-00	CN-CVR	1
23	305-0275-00	SIDE-CVR(R)	1	63	370-5766-02	INNER-ES	1
24	307-0627-10	REAR-CVR	1	64	347-5923-00	DOUBLE FACE	1
25	855-5428-50	RCA PIN CORD	1	65	335-5817-00	ILLUMI PLATE	1
26	060-0057-57	AUTO-FUSE(15A)	1	66	074-1145-02	OUTLET SOCKET	1
27 .	074-1115-00	OUTLET SOCKET	1	67	781-1735-00	SCREW	2
28	039-1400-30	ISO-PWB (WITHOUT COMPONENT)	1	68	039-1306-00	DCP-PWB (WITHOUT COMPONENT)	1
29	039-1639-00	MAIN PWB (WITHOUT COMPONENT)	1	69	039-1328-01	FPC (WITHOUT COMPONENT)	1
30	103-2012-00	TRANSISTOR	1	70	347-5935-00	SPACER	1
31	313-1651-20	HEAT SINK	1	71	347-5919-00	SURGE PROTECTOR	1
32	092-9000-41	ANT RECEPT	1	72	345-8265-00	CUSHION	2
33	880-2087C	TUNER	1	73	347-5920-00	COVER FILM	1
34	012-4738-13	VARIABLE-R	1	74	347-5941-00	HEAT-PROTECT	1
35	051-3261-00	IC	. 1	75	291-0078-00	STICKER	1
36	313-1772-00	HEAT SINK	1	76	341-1710-00	R0LLER(RIGHT)	1
37	074-1126-10	OUTLET SOCKET	1	77	946-0071-01	ARM-L-ASSY	1
38	009-9006-50	CHOKE	1	78	946-0072-01	ARM-R-ASSY	1
39	331-2820-00	SHIELD CASS	1	79	946-0070-00	HOLDER-ASSY	1
40		SLUMI ELECTROLYTE-C	1	80	291-0083-00	STICKER	1
41		IC-HOLDER	1	L			

■ ELECTRICAL PARTS LIST:

Main PWB (B1) section

R	EF No	PART No.	DESCRIPTION	RE	F No	PART No.	DESCRIPTION	RE	F No	PART No.	DESCRIPTION
IC	201	051-1819-50	TDA7479D	D	308	001-0330-00	1SS119	С	120	178-5622-78	50V 5600PF
10	202	051-0350-55	NJM4558M	D	309	001-0330-00	188119	C	121	178-3332-78	25V 0.033 μ F
IC	301	051-3261-00	BA4906	D	401	001-0376-32	MTZ5.6JB	C	122	178-1032-78	25V 0.01 μ F
IC	501	051-5016-90	TDA7404	D	402	001-0376-47	MTZ9.1JB	С	123	183-4743-62	50V 0.47 μ F
IC	601	051-2031-11	LA4743	D	403	001-0330-00	188119	C	124	042-9002-01	50V 3.3 μ F (LN)
IC	701	051-7400-08	HD74LS07FP	D	601	001-0592-00	RM4Z	С	125	178-1232-78	25V 0.012 μ F
lic	801	052-1919-00	μ PD178018AGC	D	602	001-0466-01	S5688G	C	126	178-1032-78	25V 0.01 μ F
Q	101	108-0669-00	1	D	603	001-0466-01	S5688G	C	127	176-1007-00	50V 10PF
Q		102-2712-51	2SC2712GL	D	604	001-0466-01	} ·	C	128	183-1073-22	10V 100 μ F
Q		102-2712-51	2SC2712GL	D	605	001-0466-01	S5688G	C	129	183-1063-52	35V 10 μ F
la	104	102-2712-51	2SC2712GL	D	606	001-0466-01	S5688G	C	130	178-1032-78	25V 0.01 μ F
Q		103-1306-00		D	607	001-0466-01	S5688G	C		178-1022-78	
Q	107	125-0002-03		Ь	608	001-0466-01		C	132	176-1011-00	
Q	108	125-2004-02	1	D	609	001-0466-01	1	C	134	176-1007-00	
Q	201	125-0002-02	1	D		001-0330-00		C	135	178-1022-78	
Q		125-2004-02		D		001-0330-00	1	C		178-1032-78	
Q		125-2004-02		D		001-0330-00		C		178-8212-78	1
Q		102-2712-51		D		001-0330-00		C		178-6812-78	
Q		102-2712-51		D			CL-150SR-CD	C		176-8201-00	
Q		102-2712-51		D		001-0377-10		C		176-4701-00	
Q		101-1237-00		D		001-0376-47		C		176-1007-00	
Q		125-0002-02		D		001-0330-00		C		183-2253-62	l l
Q		125-0002-02		L	101	010-4007-00	i	C		183-4763-32	
Q		103-1858-00				010-2230-38		C		178-5612-78	
Q		125-0002-02	1		103	010-2230-31		C		178-1022-78	
Q		125-2004-06		L	104	010-2230-38		C		178-2232-78	
Q		125-2004-06		L	201	010-2230-38		C		178-2232-78	
Q		101-1243-00		L	601	009-9006-50	1	C		178-1032-78	
Q		103-2012-00		L		010-2230-26	1	С		178-3312-78	
Q		103-1858-00		L		010-2230-38		C		178-1042-78	1
Q		125-2004-02	1	L	803	010-2230-26		lc		172-1041-10	
Q		103-1306-00		L	804	010-2230-14		c	303	172-1031-10	50V 0.01 μ F
ı		103-1306-00		Х		061-3013-00		c	305	183-1063-52	35V 10 μ F
Q		103-1306-00		1		061-1064-00		c		176-1007-00	
		103-1306-00		С		176-1801-00		lc		183-1073-22	
		125-0002-02		С		178-1032-78		C	402	183-1063-52	35V 10 μ F
		125-2004-02		С		178-1032-78		c		183-1073-22	
Q		101-1243-00		С		178-1022-78		C		183-1063-52	
Q		125-2004-02		С		183-1073-22		C			25V 0.015 μ F
Q		100-1162-00		C		183-1073-22		C			25V 0.015 μ F
Q		103-1858-00		C		183-1073-22		C		178-1022-78	
Q		100-1162-00		С		176-1011-00		C		178-1032-78	
Q		125-2004-02		C		178-3312-78	1	C		178-1022-78	
Q		100-1162-00		С		178-1022-78		C		178-1032-78	
D		001-0330-00	1	C		178-1522-78		C		178-1042-78	
D		001-0330-00		c		183-1053-62		C		178-1042-78	
D		001-0356-00		C		176-1011-00		C		183-1053-62	j
D		001-0376-41		c		176-1011-00		C		183-1053-62	
D		001-0376-20		C			25V 0.022 μ F	C		183-1053-62	
D		001-0466-01		c			25V 0.022 μ F	C		183-1053-62	
D		001-0466-01	1	C		183-4753-62		C		183-4763-32	
				i i			25V 0.022 μ F	C		182-1063-33	1
P	307	001-0330-00	100118	С	110	110-2232-18	25 V U.U22 μ Γ	$\overline{}$	510	102-1003-33	10 10 μ1

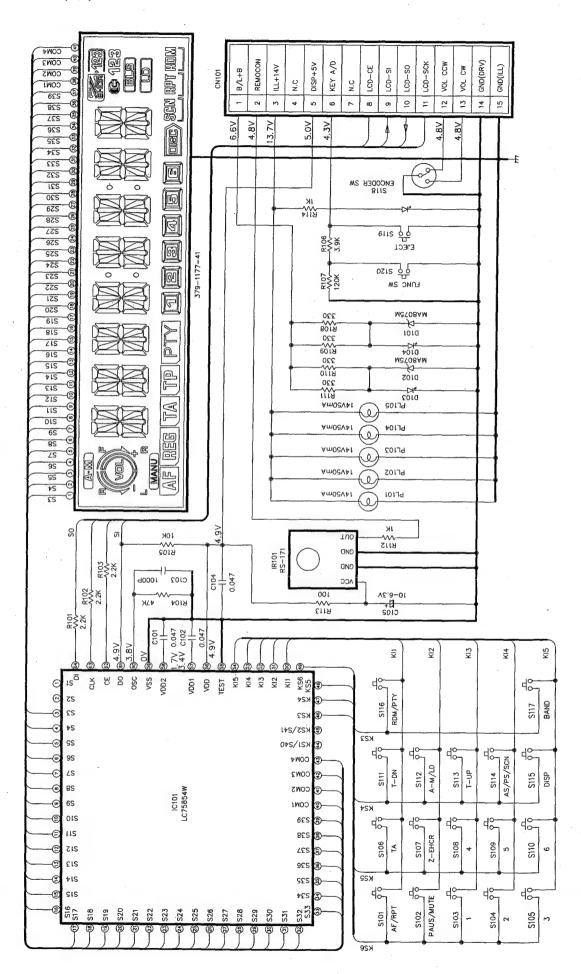
F	REF No	PART No.	DESCRIPTION	RE	F No.	PART No.	DESCRIPTION	R	EF No	PART No.	DESCRIPTION
Ī	511	182-1063-33	16V 10 μ F	R	117	117-1021-10	1/10W 1KΩ	R	605	117-4721-10	1/10W 4.7K Ω
k	512	182-1063-33	16V 10 μF	R	203	117-2221-10	1/10W 2.2K Ω	R	606	117-4721-10	1/10W 4.7K Ω
	513	182-1063-33	16V 10 μF	R	205	117-3321-10	1/10W 3.3K Ω	R	607	117-4721-10	1/10W 4.7K Ω
d	514	183-1063-52	35V 10 μ F	R	206	117-3331-10	1/10W 33KΩ	R	608	117-4721-10	1/10W 4.7K Ω
10	515	178-1032-78	25V 0.01 μ F	R	207	117-1031-10	1/10W 10KΩ	R	610	117-4721-10	1/10W 4.7KΩ
1	516	178-1022-78	50V 1000PF	R	208	117-1231-10	1/10W 12KΩ	IR	701	117-4721-10	1/10W 4.7KΩ
	520	176-2701-00	50V 27PF	R	211	117-2211-10	1/10W 220 Ω	R	702	117-4721-10	1/10W 4.7KΩ
ŀ	521	178-1022-78	50V 1000PF	R	212	117-1041-10	1/10W 100KΩ	R	703	117-1021-10	1/10W 1KΩ
	522	178-1022-78	50V 1000PF	R	301	117-4731-10	1/10W 47KΩ	R	704	117-4721-10	1/10W 4.7KΩ
	523	178-4712-78	50V 470PF	R	302	117-2231-10	1/10W 22KΩ	R	705	117-1021-10	1/10W 1KΩ
k	601	172-2231-10	50V 0.022 μ F	R	303	117-2231-10	1/10W 22KΩ	R	706	117-4721-10	1/10W 4.7K Ω
	602	042-0447-00	16V 2200 μ F	R	305	117-2231-10	1/10W 22KΩ	R	707	117-1021-10	1/10W 1KΩ
	603	183-3353-62	50V 3.3 μ F	R	308	117-4721-10	1/10W 4.7KΩ	R	708	111-1001-91	1/4WSS 10 Ω
	604	183-4743-62	50V 0.47 μ F	R	309	117-4721-10	1/10W 4.7KΩ	R	709	117-1031-10	1/10W 10K Ω
	605	183-4763-32	16V 47 μ F	R	311	111-3321-91	1/4WSS 3.3K Ω	R	711	117-4731-10	1/10W 47K Ω
	606	182-4746-63	50V 0.47 μ F	R	312	117-1031-10	1/10W 10KΩ	R	801	117-1041-10	1/10W 100KΩ
	607	182-4746-63	50V 0.47 μ F	R	313	117-4721-10	1/10W 4.7KΩ	R	802	117-2221-10	1/10W 2.2K Ω
	608	182-4746-63	50V 0.47 μ F	R	314	117-1031-10	1/10W 10KΩ	R	803	117-1031-10	1/10W 10K Ω
	609	182-4746-63	50V 0.47 μ F	R	402	117-1041-10	1/10W 100KΩ	R	804	117-2221-10	1/10W 2.2KΩ
C	611	172-1041-10	50V 0.1 μ F	R	403	117-1041-10	1/10W 100KΩ	R	805	117-1031-10	1/10W 10KΩ
	612	172-1041-10	50V 0.1 μ F	R	404	117-1041-10	1/10W 100KΩ	R	806	117-1031-10	1/10W 10KΩ
	613	172-1041-10	50V 0.1 μ F	R	406	117-4731-10	1/10W 47KΩ	R	810	117-2231-10	1/10W 22K Ω
	614	172-1041-10	50V 0.1 μ F	R	407	111-2291-91	1/4WSS 2.2 Ω	R	811	117-1021-10	1/10W 1KΩ
	701	178-4732-78	25V 0.047 μ F	R	408	111-2291-91	1/4WSS 2.2 Ω	R	812	117-1021-10	1/10W 1KΩ
	801	176-2201-00	50V 22PF	R	412	111-2211-91	1/4WSS 220 Ω	R	818	117-4731-10	1/10W 47K Ω
	802	176-2201-00	50V 22PF	R	413	111-1221-91	1/4WSS 1.2KΩ	R	819	117-1041-10	1/10W 100KΩ
	803	178-4732-78	25V 0.047 μ F	R	414	117-4731-10	1/10W 47KΩ	R	820	117-1041-10	1/10W 100KΩ
		178-4732-78		R	415	111-4711-91	1/4WSS 470 Ω	R	821	117-2221-10	1/10W 2.2KΩ
		178-1032-78		R	501	117-4721-10	1/10W 4.7KΩ	R	822	117-1031-10	1/10W 10K Ω
		183-4763-32		R	1	117-4721-10		R	823	111-5611-91	1/4WSS 560Ω
I		183-1073-22			1	117-1021-10		R	824	111-1011-91	1/4WSS 100Ω
10		178-1032-78		ı		117-1021-10		R			1/4WSS 100Ω
I		178-1042-78				117-1031-10		R	826	117-1821-10	1/10W 1.8KΩ
Ic		178-1022-78		1	1	117-1031-10		R	827	117-1041-10	1/10W 100KΩ
C		176-1011-00	L.			117-3311-10	- 1	1		1	1/2WSS 470Ω
C		178-1032-78			1	117-3311-10					1/10W 10KΩ
C		178-4732-78		1	- 1	117-1021-10		R		117-1021-10	
. 1		117-1021-10			1	117-1021-10		R		117-1031-10	
1_		117-2731-10	1	1	- 1	117-1031-10				117-2231-10	1
F		117-3311-10	. 1	1	- 1	117-1031-10				117-4731-10	1
F		117-4721-10		•		117-3311-10				117-1031-10	
		117-1021-10			1	117-3311-10	1	1			1/10W 4.7KΩ
1		117-3311-10		l	- 1	117-4721-10		1		117-4731-10	
F		117-5631-10		l		117-4721-10				060-0122-20	
F		117-6821-10			1	117-4721-10	1			012-4738-13	
F		117-1021-10	1			117-4721-10		1			OUTLET SOCKET
F		117-2221-10	J.	1	- 1	117-4721-10	*	1			OUTLET SOCKET
F		117-1021-10		i		117-4721-10				1	OUTLETSOCKET
F		117-5631-10	1	l	- 1	117-1031-10					OUTLET SOCKET
		117-6821-10	1		1	117-1031-10					RESET SWITCH
L	116	117-2221-10	1/10VV 2.2K Ω	R	604	117-1231-10	1/10W 12KΩ	FL	JSE	060-0057-57	15A

Switch PWB (B2) section

R	EF No.	PART No.	DESCRIPTION	RE	F No.	PART No.	DESCRIPTION	ON	RE	F No.	PART No.	DESCRIPTION
īc	101	051-6013-00	LC75854W	R	108	032-0092-80	1/10W 330 C	1%	S	105	013-6001-50	SKQCAB
D	101	001-0529-41	MA8075M	R	109	032-0092-80	1/10W 330 C	1%	s	106	013-6001-50	SKQCAB
D	102	001-0529-41	MA8075M	R	110	032-0092-80	1/10W 330 Ω	1%	s	107	013-6305-00	SKQMAH
Ð	103	001-7046-00	NSPW310BS	R	111	032-0092-80	1/10W 330 Ω	1%	s	108	013-6305-00	SKQMAH
D	104	001-7046-00	NSPW310BS	R	112	117-1021-10	1/10W 1KΩ		s	109	013-6001-50	SKQCAB
c	101	178-4732-78	25V 0.047 μ F	R	113	117-1011-10	1/10W 100 Ω	2	s	110	013-6001-50	SKQCAB
c	102	178-4732-78	25V 0.047 μ F	R	114	117-1021-10	1/10W 1KΩ		s	111	013-6305-00	SKQMAH
c	103	178-1022-78	50V 1000PF	CN	101	076-0535-01	PLUG		s	112	013-6305-00	SKQMAH
c	104	178-4732-78	25V 0.047 μ F	PL	101	017-0444-00	14V 50MA		s	113	013-6305-00	SKQMAH
c	105	042-0416-51	6.3V 10 μ F	PL	102	017-0444-00	14V 50MA		S	114	013-6001-50	SKQCAB
R	101	117-2221-10	1/10W 2.2KΩ	PL	103	017-0444-00	14V 50MA		s	115	013-6305-00	SKQMAH
R	102	117-2221-10	1/10W 2.2KΩ	PL	104	017-0444-00	14V 50MA		s	116	013-6305-00	SKQMAH
R	103	117-2221-10	1/10W 2.2KΩ	PL	105	017-0444-00	14V 50MA		s	117	013-6305-00	SKQMAH
R	104	117-4731-10	1/10W 47KΩ	S	101	013-6001-50	SKQCAB		S	118	016-9900-66	SIM-026MT
R	105	117-1031-10	1/10W 10KΩ	s	102	013-6305-00	SKQMAH		s	119	013-6511-50	LS9J2M-1SR-T
R	106	117-3921-10	1/10W 3.9KΩ	s	103	013-6305-00	SKQMAH		s	120	013-6305-00	SKQMAH
R	107	117-1241-10	1/10W 120KΩ	s	104	013-6001-50	SKQCAB	. 1	IR	101	060-4008-00	RS-171

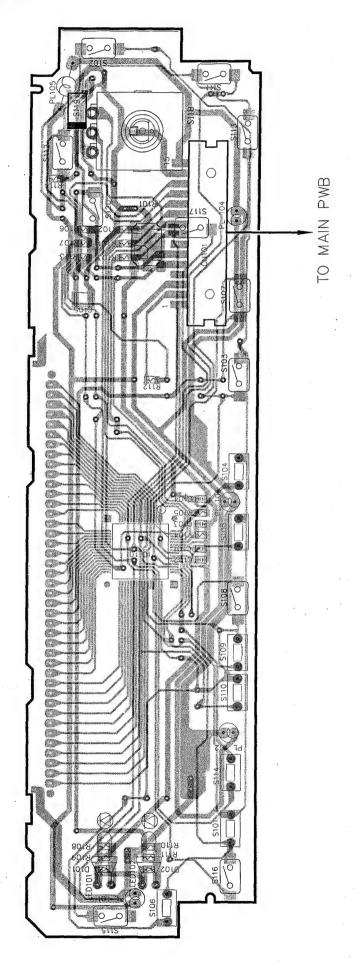
CIRCUIT DIAGRAM:

Switch PWB (B2) section



PRINTED WIRING BOARD:

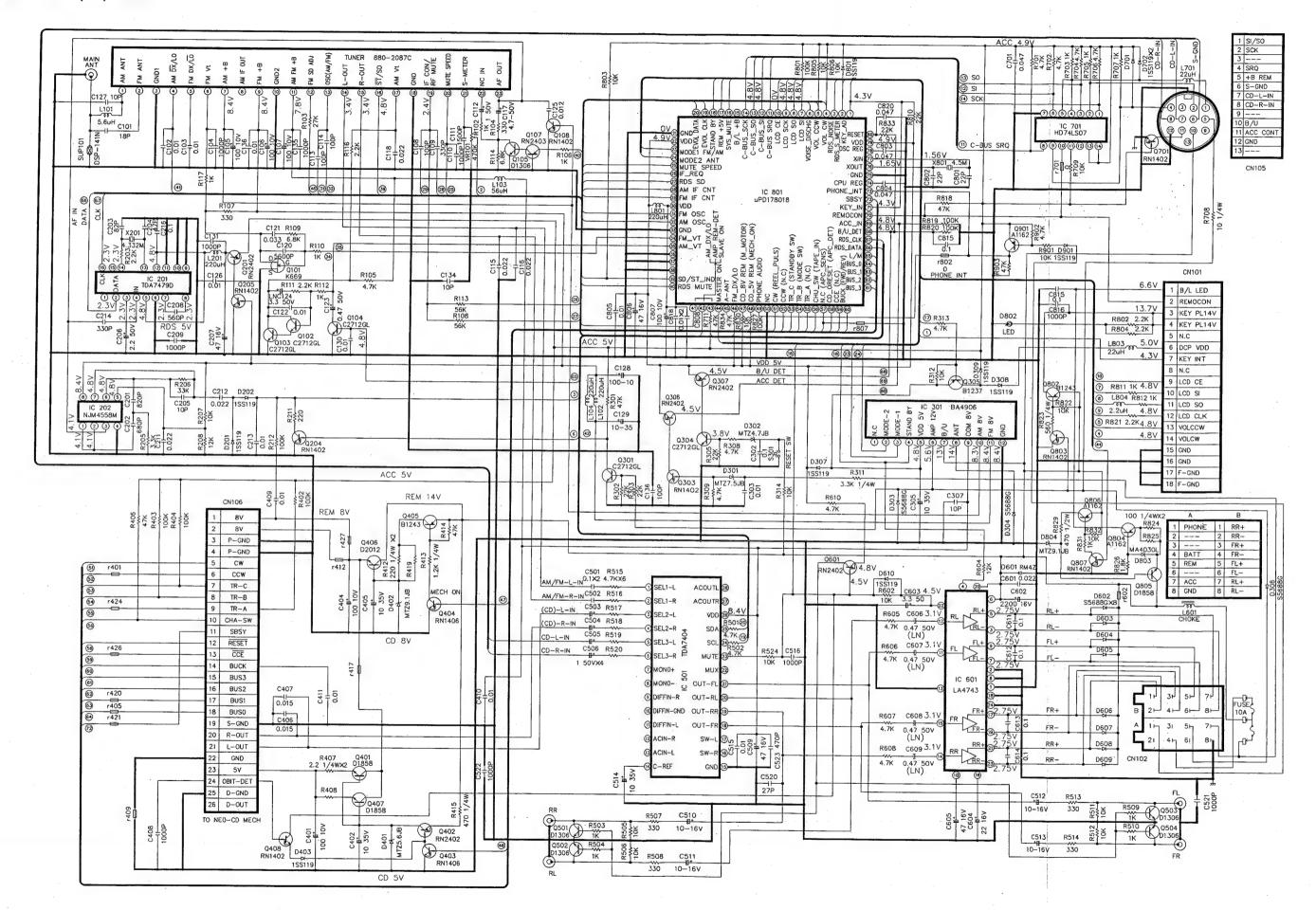
Switch PWB (B2) section



) 1

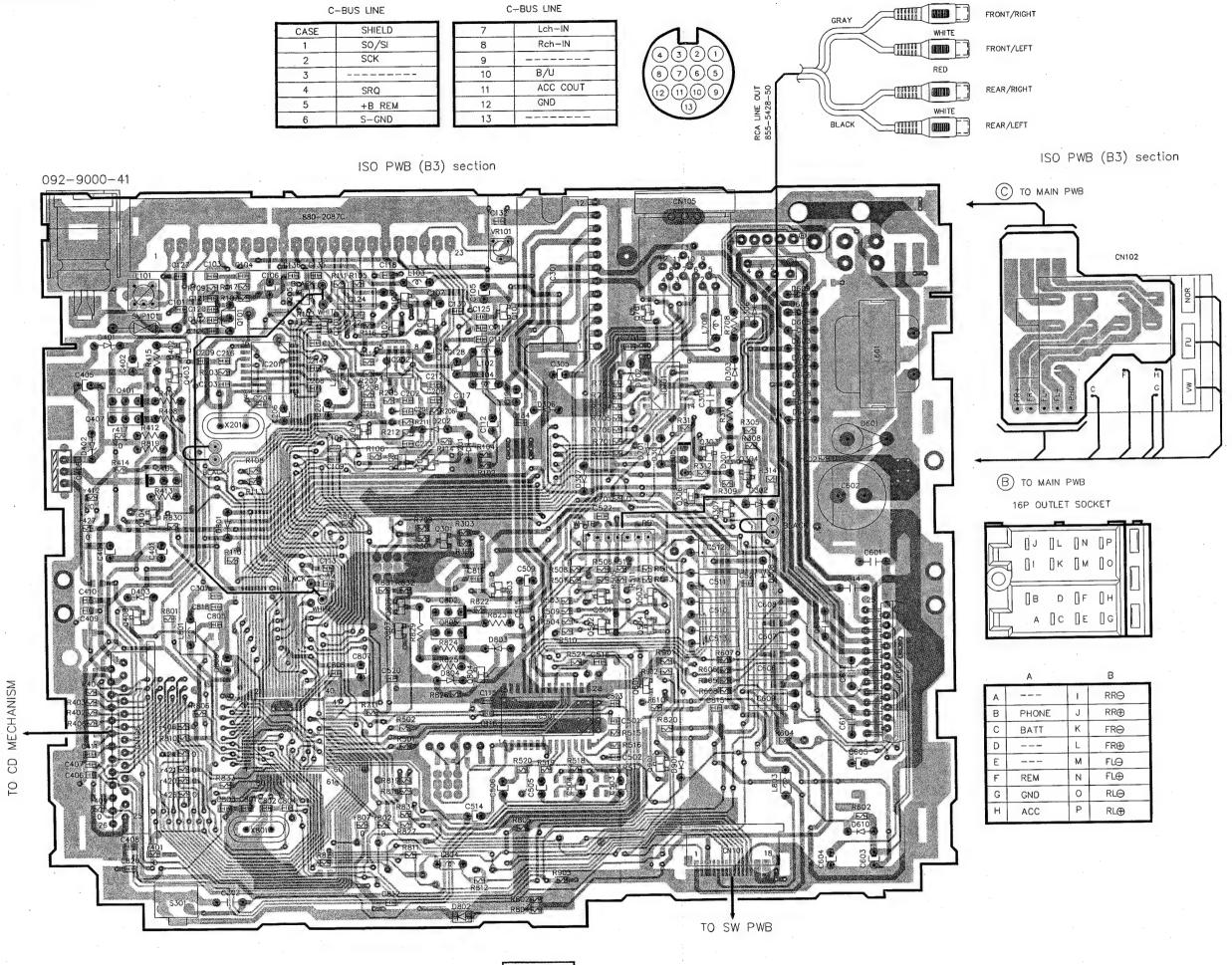
CIRCUIT DIAGRAM:

Main PWB (B1) section



PRINTED WIRING BOARD:

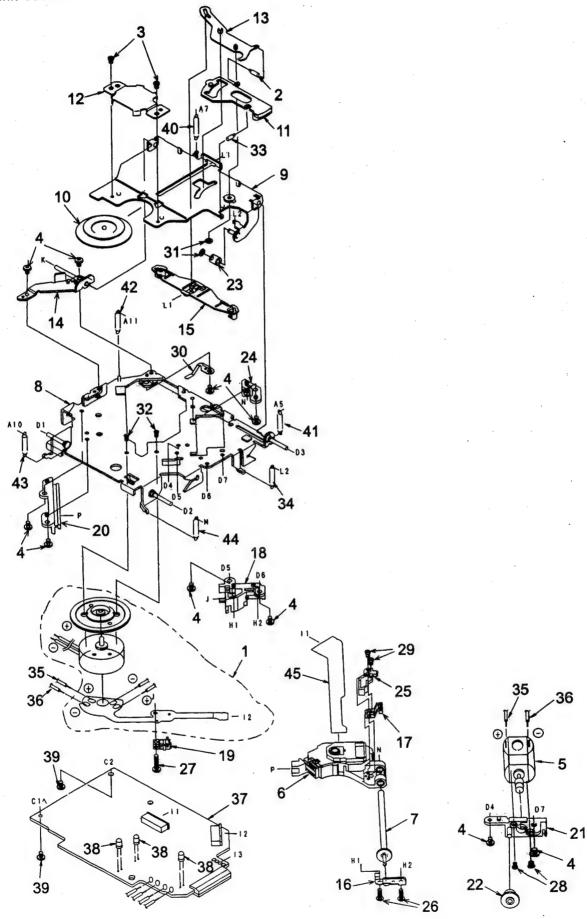
Main PWB (B1) section



EXPLODEDVIEW:

CD mechanism section 929-0092-80(BB-CD)

Drive unit section



PARTS LIST:

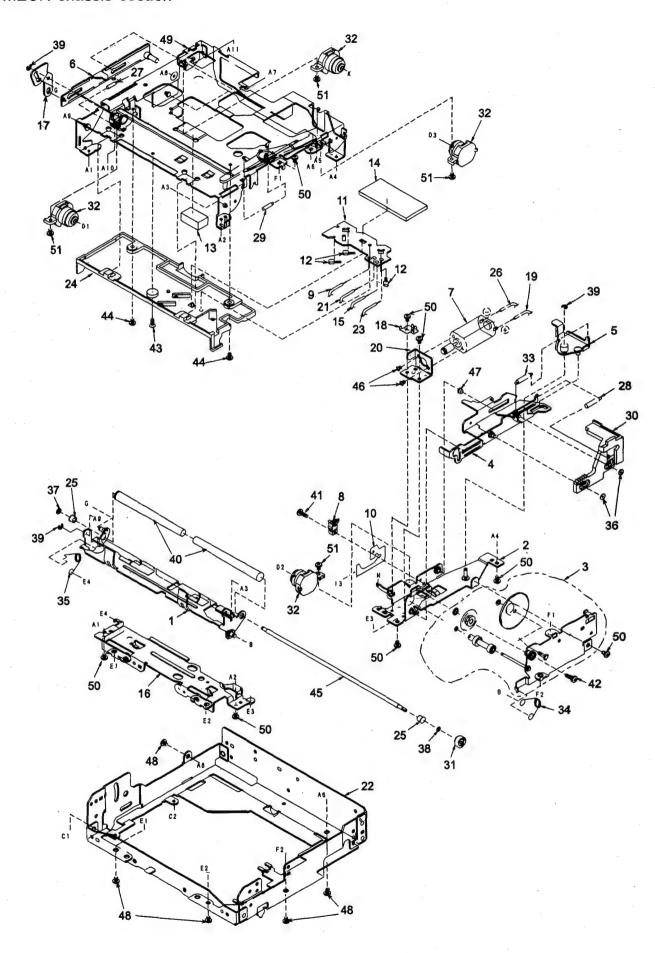
Note) Several different parts of the same reference number are alternative parts.

One of those parts is used in the set.

Drive unit section

NO.	PARTS NO.	DESCRIPTION	QTY	NO.	PARTS NO.	DESCRIPTION	QTY
1	SMA-151-100	MOTOR ASSY (SPINDLE)	1	25	621-0375-00	SH-BASE	1
2	750-3098-00	L-LINK SPRING	1	26	716-0675-00	SCREW (M2×5.5)	2
3	716-1468-00	SCREW (M2×2.5)	2	27	716-1555-00	WAVE SCREW (ϕ 2×8)	1
4	716-2003-81	SCREW (M2×3)	10	28	732-2004-11	SEMS SCREW (M2×4)	2
5	SMA-146-100	MOTOR ASSY (SLED)	1	29	739-1735-17	PRECISION SCREW	2
6	969-0008-00	PICK UP UNIT	1			(M1.7×3,5)	
7	HBS-432-100	LS-GEAR ASSY	1	30	620-0690-01	RATTLE PLATE	1
8	966-0447-05	DR-PLATE-ASSY	1	31	746-0761-00	WASHER	2
9	966-0449-22	CLAMP-LINK-ASSY	1	32	716-1733-00	SCREW (M1.7×2.3)	2
10	621-0205-02	CLAMPER RING	1	33	750-3099-00	ES-SPRING	. 1
11	621-0251-03	LOCK LINK	1	34	750-3097-03	CLAMPER SPRING	1
12	620-0198-03	CLAMPER PLATE	1	35	816-2373-00	LEAD WIRE (WHT)	1
13	966-0314-01	STOP LINK-ASSY	1	36	816-2372-00	LEAD WIRE (BLU)	1
14	966-0448-21	SIDE PLATE-ASSY	1	37	039-1576-00	CD PWB	1
15	621-0252-03	DISC STOPPER	1			(WITHOUT COMPONENT)	
16	620-0491-03	SPRING PLATE	1	38	001-0563-00	LED	3
17	966-0454-00	SCREW H-RACK-ASSY	1	39	716-1670-00	SCREW (M2×4)	2
18	621-0358-02	LS-HOLDER-F	1	40	750-3202-00	CENTER SPRING-B	1
19	013-7100-00	SWITCH (LIMIT)	1	41	750-3096-01	DR-SPRING R	1
20	621-0357-03	PICK UP GUIDE	1	42	750-3164-00	DR-SPRING LR	- 1
21	621-0253-02	MOTOR HOLDER	1	43		DR-SPRING F-B	1
22	621-0255-02	SECOND GEAR	1	44	750-3201-00	DR-SPRING F-R	1
23	622-1073-02	CLAMPER ROLLER	1	45	039-1587-00	FPC	1
24	621-0359-02	LS-HOLDER-R	1			(WITHOUT COMPONENT)	

MECH chassis section



MECH chassis section

NO.	PARTS NO.	DESCRIPTION	QTY	
1	966-0309-04	L-DISC-G-ASSY	1	
2	966-0310-06	SHIFT-P-CH-ASSY	1	
3	HBS-430-100	GEAR PLATE ASSY	1	
4	966-0312-06	SHIFT-PLATE-ASSY	1	
5	966-0358-01	DRIVE-L-PLATE-ASSY	1	
6	966-0359-03	SIDE-L-PLATE-ASSY	1	
7	SMA-147-100	MOTOR ASSY (LOADING)	1	
8	013-3879-01	CHUCKING SWITCH	1	
9	804-4910-60	VINYL-COAT-WIRE (YEL)	1	
10	039-0586-01	CHUCKING SWITCH PWB	1	
		(WITHOUT COMPONENT)		
11 039-0588-01		SENSOR PWB	1	
		(WITHOUT COMPONENT)		
12	060-0252-01	PHOTO-TR	3	
13	345-7513-01	CLAMPER SHEET	1	
14	345-7514-00	SENSOR PWB SHEET	T 1	
15	802-4910-60	VINYL-COAT-WIRE (RED)	1	
16	620-0485-04	FRONT PLATE	1	
17	620-0488-01	S-L-LINK PLATE	1	
18	620-0489-02	MOTOR PLATE	1	
19	802-4904-60	VINYL-COAT-WIRE (RED)	1	
20	620-0492-01	MOTOR BRACKET	1	
21	801-4910-60	VINYL-COAT-WIRE (BRN)	1	
22	620-0773-01	CD-MECH-BRKT	1	
23	800-4910-60	VINY-COAT-WIRE (BLK)	1	
24	621-0402-01	U-DISC GUIDE-F		
25	621-0243-02	ROLLER SLEEVE		

NO.	PARTS NO.	DESCRIPTION	QTY
26	800-4904-60	VINYL-COAT-WIRE (BLK)	1
27	750-3189-00	SIDE-L-SPRING	1
28	750-3098-00	L-LINK SPRING	1
29	750-3094-00	S-ARM SPRING	1
30	621-0248-07	RACK GEAR	1
31	621-0249-02	ROLLER GEAR	1
32	629-0074-00	DAMPER	4
33	750-3092-03	SHIFT SPRING	1
34	750-3091-03	LOADING-SPRING-R	1
35	750-3090-02	LOADING-SPRING-L	1
36	746-0877-02	WASHER	2
37	746-0762-00	WASHER	1
38	746-0712-03	WASHER	1
39	743-1500-10	E-RING	3
40	621-0258-03	LOADING ROLLER	2
41	716-1742-00	SCREW (M2×5)	1
42	716-1704-00	SCREW (M2×7)	1
43	716-1677-00	SCREW (M2×5)	1
44	716-1507-00	SCREW (M2×3)	2
45	622-1072-05	ROLLER SHAFT	1
46	716-1468-00	SCREW (M2×2.5)	2
47	622-1219-01	SHIFT ROLLER	1
48	714-2603-81	SCREW (M2.6×3)	5
49	966-0308-10	CHASSIS ASSY	1
50	714-2003-81	SCREW (M2×3)	8
51	716-1670-00	SCREW (M2×4)	. 4

■ ELECTRICAL PARTS LIST:

CD mechanism section (B3)

Note)Several different parts of the same reference number are alternative parts.

One of those parts is used in the set.

REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION	11	REF No.	PART No.	DESCRIPTION
C1	163-1073-10	6.3V 100 μ F	C36	176-6801-00	68pF CH	П	R8	117-1041-10	1/10W 100K Ω
C3	178-1042-78	0.1 μ F	C37	176-2201-00	22pF CH	П	R9	117-1031-10	1/10W 10K Ω
C4	178-2222-78	2200pF	C38	178-1042-78	0.1 μ F	П	R10	117-4731-10	1/10W 47K Ω
C5	178-1042-78	0.1 μ F	C39	163-4763-05	4V 47 μ F	П	R12	117-4741-10	1/10W 470K Ω
C6	178-1042-78	0.1 μ F	C44	178-2242-78	0.22 μ F	П	R13	117-3331-10	1/10W 33K Ω
C7	178-1042-78	0.1 μ F	C45	178-2242-78	0.22 μ F	П	R14	117-3321-10	1/10W 3.3K Ω
C8	176-1501-00	15pF CH	C46	163-4763-10	6.3V 47 μ F	П	R15	117-1031-10	1/10W 10K Ω
C9	176-1501-00	15pF CH	C47	178-8222-78	8200pF	П	R16	117-3321-10	1/10W 3.3K Ω
C10	176-1201-00	12pF CH	C48	178-1042-78	0.1 μ F	П	R17	117-3321-10	1/10W 3.3K Ω
C11	178-1042-78	0.1 μ F	C50	163-1073-10	6.3V 100 μ F	П	R18	117-3321-10	1/10W 3.3K Ω
C13	178-1042-78	0.1 μ F	C51	178-1042-78	0.1 μ F	١	R19	117-3321-10	1/10W 3.3K Ω
C14	178-1042-78	0.1 μ F	C52	178-2232-78	0.022 μ F		R20	117-3321-10	1/10W 3.3K Ω
C15	178-1042-78	0.1 μ F	C54	176-2201-00	22pF CH		R21	117-2221-10	1/10W 2.2K Ω
C16	178-1042-78	0.1 μ F	C61	178-1042-78	0.1 μ F		R22	117-8211-10	1/10W 820K Ω
C17	163-1073-31	16V 100 μ F	C63	178-1042-78	0.1 μ F		R23	117-9131-10	1/10W 91K Ω
C18	176-4701-00	47pF CH	C64	178-1042-78	0.1 μ F		R24	117-1041-10	1/10W 100K Ω
C19	178-1532-78	0.015 μ F	C65	178-1042-78	0.1 μ F	1	R25	117-1041-10	1/10W 100K Ω
C20	178-1032-78	0.01 μ F	D4	001-0516-00	MA111		R26	117-1841-10	1/10W 180K Ω
C21	178-2722-78	2700pF	IC1	051-5704-00	TA2096FN	1	R27	117-1841-10	1/10W 180K Ω
C22	178-4722-78	4700pF	IC2	051-6342-00	TC9462F	ı	R28	117-2211-10	1/10W 220 Ω
C23	178-1042-78	0.1 μ F	IC3	051-6045-08	BA5984FP		R29	117-2201-10	1/10W 22 Ω
C24	178-1042-78	0.1 μ F	J1	074-1138-66	16P	ı	R30	117-1041-10	1/10W 100K Ω
C25	178-1042-78	0.1 μ F	J2	074-1138-06	6P	ı	R31	117-1041-10	1/10W 100K Ω
C26	178-4712-78	470pF	L1	010-2155-93	10 μ H	١	R32	117-1041-10	1/10W 100K Ω
C27		470pF	L3	010-2199-74	10 μ H J	ı	R33	117-1041-10	1/10W 100K Ω
C28	178-4732-78	0.047 μ F	Q1	101-1188-50	2SB1188PQR	ı	R34	117-1041-10	1/10W 100K Ω
C29	178-4732-78	0.047 μ F	R1	117-2211-10	1/10W 220 Ω	ı	R35	117-2241-10	1/10W 220K Ω
C30		0.047 μ F	R2	117-2211-10	1/10W 220 Ω	١	R36	117-1041-10	1/10W 100K Ω
C31		0.047 μ F	R3	117-5611-10	1/10W 560 Ω	ı	R37	117-1041-10	1/10W 100K Ω
C32		4V 47 μ F	R4	117-5611-10	1/10W 560 Ω		R38	117-8231-10	1/10W 82K Ω
C33	163-4763-05		R5	117-4711-10	1/10W 470 Ω		R39	117-1841-10	1/10W 180K Ω
C34		18pF CH	R6	117-3311-10	1/10W 330 Ω	l	X1	061-3500-90	16.920MHz
C35	176-6097-00	6pF CH	R7	117-4721-10	1/10W 4.7K Ω				

Sensor PWB section (B4)

REF No.	PART No.	DESCRIPTION	7	R
Q101	060-0252-01	PT4850F		(

REF No.	PART No.	DESCRIPTION	
Q102	060-0252-01	PT4850F	

REF No.	PART No.	DESCRIPTION
Q103	060-0252-01	PT4850F

Chucking SW PWB section (B5)

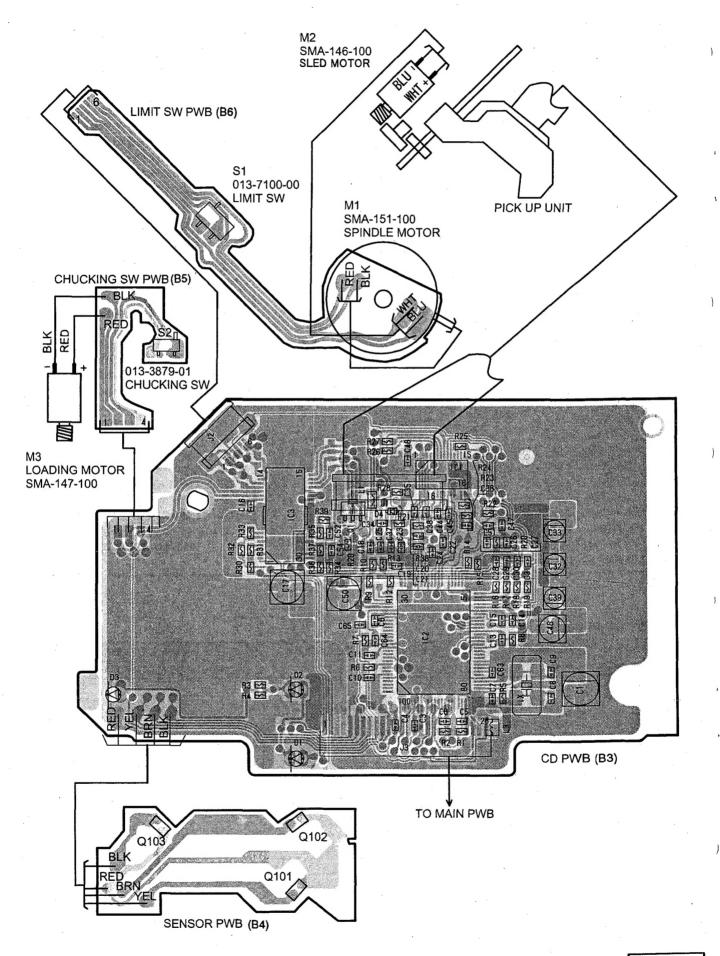
REF No.	PART No.	DESCRIPTION
S2	013-3879-01	SPPB12

Limit SW PWB section (B6)

REF No.	PART No.	DESCRIPTION
S1	013-7100-00	SPPB11

■ PRINTED WIRING BOARD:

CD mechanism section 929-0092-80(BB-CD)



■ CIRCUIT DIAGRAM:

CD mechanism section 929-0092-80(BB-CD)

